Note: Aluminaized both internal and external.
Arm: aluminaized, blasted in each end.

Weld shall be protected by rust preventative paint or similar both internal and external.
Temp resistance min 200°C.
Swaps shall be treated with rust inhibiting.

The pipe must be properly cleaned inside.
Ribs shall not be removed.

Tolerances, unless otherwise stated:
Tolerances of all content of figures:
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